



Wheelabrator Upblast Pipe Machine

The Wheelabrator® Upblast Pipe Machine is a fully automated system designed to remove rust and scale from steel pipe. The pipe is conveyed through the blast machine on a specially designed external skew roll type material handling system.

An extensive range of high production blast cabinets are available to handle from 2" to 144" diameter pipe at variable cleaning speeds.

Wheelabrator products include standard and customized systems to meet individual customer requirements.



Features & Benefits

- System includes 2-1/2", 3-1/2" or 5" wide Wheelabrator bi-directional heavy duty internal upblast wheels, high capacity abrasive recycling, and a high efficiency dust collector
- Removable entry and exit vestibule seals modules for ranges of pipe diameters
- Internal cabinet sections directly impacted with abrasive media are lined with replaceable wear plates
- Four models utilize a sled design to allow for ease of shipment, 36", 48", 60" and 80". 120" and 144" machines are supplied in modular form.
- Service and support by Wheelabrator Plus+

Specifications

Machine Model	36", 48", 60", 84", 120", and 144" dia.
Workpiece Size	2" and up (based on machine selection)
Cabinet	Mild steel construction
Vestibule Seals	Seal sets for each diameter pipe
Lining	Long-Lyfe® cast premium alloy and manganese rolled steel
Abrasive Reclaim System	Bucket elevator comes with multi-ply belt with cast buckets
Abrasive Separator	CFS (Compensating Flow Separator) airwash with rotary screen for coarse refuse
Number of Blast Wheels	2
HP Ranges	50 thru 125 each
Dust Collector	Cartridge filter type



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technical specifications

Available Options:

- Cartridge dust collector matched to machine requirements
- Blast Wheels mounted on slide out carriages for ease of service outside the blast machine
- Automatic Abrasive Adder
- Complete Long-Lyfe cabinet lining
- Additional seal modules
- PLC controls with diagnostic capabilities

For more information please contact

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